TECHNICAL DATA SHEET

HYOSUNG VINA CHEMICALS

HYOSUNG Polypropylene
The Next Circular Economy

J640N

Polypropylene Block Copolymer
For Injection Molding

Product Description

HYOSUNG Polypropylene J640N is a specially designed polypropylene block copolymer that features good flowability and balanced mechanical properties. It is suitable for injection molding applications.

Characteristics

Typical Application Industrial articles (Container, Crate, Pallet, etc) / Electric appliances (Refrigerator, Washing machine) / Automotive parts (Pillars, Battery case, etc) / Stationery / Housewares / General goods

Features Good flowability / Excellent stiffness / High impact strength

Typical Properties

Characteristics	Method	Value	Unit
Physical			
Melt Index (230℃, 2.16kg)	ASTM D1238	**10.0**	g/10min
Density	ASTM D792	**0.90**	g/㎤
Mechanical			
Tensile Strength at Yield	ASTM D638	**250**	kg/㎠
Flexural Modulus	ASTM D790	**12,000**	kg/㎠
Notched Izod Impact Strength (23℃)	ASTM D256	**11.0**	kg·cm/cm
Rockwell Hardness	ASTM D785	**95**	R-scale
Thermal			
Vicat Softening point (1kgf)	ASTM D1525	**150**	℃
Heat Deflection Temperature (4.6kgf/㎠)	ASTM D648	**105**	℃

The values listed above are typical values for reference purpose only and shall not be construed as specifications.

Contacts

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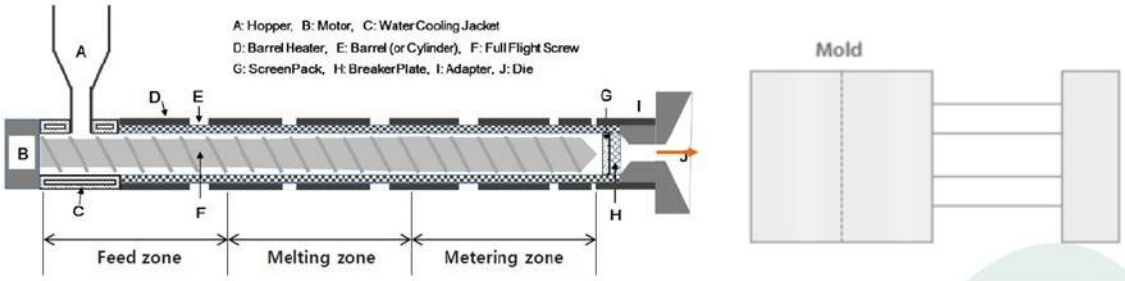
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Processing Conditions



Specifications	Unit	Recommended Conditions
Nozzle Temperature	℃	210 ~ 230
Front Temperature	℃	210 ~ 230
Middle Temperature	℃	210 ~ 230
Rear Temperature	℃	190 ~ 210
Mold Temperature	℃	20 ~ 50
Back Pressure	MPa	0.3 ~ 0.7
Screw Speed	rpm	40 ~ 70

Considerations

Due to variations in screw design and heat efficiency according to types of facilities, optimal conditions for each facility may differ. Therefore, the optimal temperature conditions for each facility must be taken into consideration depending on extruding pressure, cooling efficiency, changes in MI of the final product, appearances of the final product, etc.

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Health, Safety and Food Contact Regulations

HYOSUNG Polypropylene J640N complies with FDA requirements in the code of Federal Regulations in 21 CFR 177. 1520 for food contact.

Storage and Handling

This product should be stored in dry condition at temperature below 40°C and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100℃/2~4hours at air circulated condition).

Disclaimer

All information, including product characteristics, applications and properties are for reference purpose only and shall not be construed as specifications. Before using this product, customers should carefully review the instructions for use of the product to determine whether the product is suitable for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of this product. HYOSUNG VINA CHEMICALS CORPORATION assumes no legal responsibility or liability for the contents of this document. We reserve the right to change the contents of this document without prior notice. This document is copyrighted by HYOSUNG VINA CHEMICALS CORPORATION.

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